

Colors	Item No.	Recommended Cure Temp (F°) ¹	Recommended Mil Thickness (mil)	Gloss Level*	Gloss Units*	Strainer Size (mesh)	Density (g/mL)	% Solids	Viscosity (cP)**
A.I. Dark Earth	H-250	250-300	1.0 - 2.0	Flat	1	150 (Part # SE-276)	1.39	30	71
Armor Black	H-190	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.41	31	50
Aztec Teal	H-349	250-300	1.0 - 2.0	Matte	7	150 (Part # SE-276)	1.51	40	55
Barrett® Bronze	H-259	250-300	1.0 - 2.0	Flat	5	150 (Part # SE-276)	1.38	30	50
Barrett® Brown	H-269	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.43	32	67
Battleship Grey	H-213	250-300	1.0 - 2.0	Matte	7	150 (Part # SE-276)	1.44	37	45
Bazooka Pink	H-244	250-300	2.0 - 3.0	Eggshell	18	150 (Part # SE-276)	1.47	36	79
Benelli® Sand	H-143	250-300	1.0 - 2.0	Flat	5	150 (Part # SE-276)	1.48	32	72
Black Cherry	H-319	250-300	1.0 - 2.0	Flat	5	100 (Part # SE-275)	1.41	33	40
Blood Orange §	H-322	250-300	1.0 - 2.0	Flat	6	100 (Part # SE-275)	1.38	36	61
Blue Raspberry	H-329	250-300	1.0 - 2.0	Flat	6	150 (Part # SE-276)	1.47	45	48
Blue Titanium	H-185	250-300	1.0 - 2.0	Flat	1	100 (Part # SE-275)	1.43	34	58
Bright Nickel	H-157	250-300	1.0 - 2.0	Flat	3	100 (Part # SE-275)	1.40	33	46
Bright Purple	H-217	250	2.0 - 3.0	Matte	8	150 (Part # SE-276)	1.44	36	47
Bright White	H-140	250	2.0 - 3.0	Semi Gloss	40	150 (Part # SE-276)	1.47	37	75
Bull Shark Grey	H-214	250-300	1.0 - 2.0	Matte	7	150 (Part # SE-276)	1.46	35	152
Burnt Bronze	H-148	250-300	1.0 - 2.0	Flat	1	100 (Part # SE-275)	1.43	35	81
Cadex Tan	H-308	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.39	36	72
Charcoal Green	H-338	250-300	1.0 - 2.0	Flat	3	100 (Part # SE-275)	1.46	38	75
Chocolate Brown	H-258	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.41	28	40
Cobalt	H-112	250-300	1.0 - 2.0	Flat	1	100 (Part # SE-275)	1.48	33	55
Cobalt Kinetics™ Green	H-296	250-300	1.0 - 2.0	Flat	1	100 (Part # SE-275)	1.38	34	100
Cobalt Kinetics™ Slate	H-295	250-300	1.0 - 2.0	Flat	1	100 (Part # SE-275)	1.38	34	84
Combat Grey	H-130	250-300	1.0 - 2.0	Flat	1	150 (Part # SE-276)	1.42	36	80
Copper Brown	H-149	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.43	34	62
Copper Suede	H-310	250-300	1.0 - 2.0	Flat	2	100 (Part # SE-275)	1.43	38	69
Copper [§]	H-347	250-300	1.0 - 2.0	Flat	3	100 (Part # SE-275)	1.40	39	50
Corvette Yellow	H-144	250-300	2.0 - 3.0	Gloss	73	150 (Part # SE-276)	1.41	34	96
Coyote Tan	H-235	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.43	38	89
Crimson	H-221	250-300	1.0 - 2.0	Satin	29	150 (Part # SE-276)	1.40	33	52
Crushed Orchid	H-314	250-300	1.0 - 2.0	Flat	1	100 (Part # SE-275)	1.49	40	41
Crushed Silver	H-255	250-300	1.0 - 2.0	Flat	6	100 (Part # SE-275)	1.34	29	40
Desert Sage	H-247	250-300	1.0 - 2.0	Flat	6	150 (Part # SE-276)	1.40	30	60
Desert Sand	H-199	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.44	33	117
Desert Verde	H-256	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.46	32	52
Electric Yellow	H-166	250-300	2.0 - 3.0	Semi Gloss	55	150 (Part # SE-276)	1.37	40	150
Electrical Barrier Coating	H-900	250	3.0 - 4.0	Matte	8	150 (Part # SE-276)	1.45	40	175
Federal Brown	H-212	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.40	29	62
Firehouse Red	H-216	250-300	1.0 - 2.0	Matte	9	150 (Part # SE-276)	1.37	32	116
Flat Dark Earth	H-265	250-300	1.0 - 2.0	Flat	4	150 (Part # SE-276)	1.39	31	78
Forest Green	H-248	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.42	34	53
Frost [‡]	H-312	250-300	1.0 - 2.0	Flat	3	100 (Part # SE-275)	1.41	35	62
FS Brown Sand	H-30372	250-300	1.0 - 2.0	Eggshell	11	150 (Part # SE-276)	1.39	31	74
FS Field Drab	H-30118	250-300	1.0 - 2.0	Flat	4	150 (Part # SE-276)	1.42	32	37
FS Sabre Sand	H-33446	250-300	1.0 - 2.0	Eggshell	13	150 (Part # SE-276)	1.41	31	45
FS Tan	H-20180	250-300	1.0 - 2.0	Matte	7	150 (Part # SE-276)	1.44	39	104
Glock® FDE	H-261	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.43	35	74
Glock® Grey	H-184	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.40	32	118
Gloss Black	H-109	250-300	1.0 - 2.0	Semi Gloss	51	150 (Part # SE-276)	1.33	43	94
Gold	H-122	250-300	1.0 - 2.0	Flat	4	100 (Part # SE-275)	1.43	30	45
Graphite Black	H-146	250-300	1.0 - 2.0	Matte	9	150 (Part # SE-276)	1.41	31	75
Green Mamba	H-351	250-300	1.0 - 2.0	Eggshell	11	150 (Part # SE-276)	1.41	43	50
Gun Metal Grey	H-219	250-300	1.0 - 2.0	Flat	3	100 (Part # SE-275)	1.46	36	50
Habanero Red	H-318	250-300	1.0 - 2.0	Eggshell	13	100 (Part # SE-275)	1.45	43	95
Hazel Green	H-204	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.40	32	56
Hidden White	H-242	250	2.0 - 3.0	Flat	3	150 (Part # SE-276)	1.43	38	65
High Gloss Armor Clear	H-300	250	0.25 - 0.75	High Gloss	176	325 (Part # SE-277)	1.26	25	8
Highland Green	H-200	250-300	1.0 - 2.0	Flat	1	150 (Part # SE-276)	1.38	29	115
Hi-Vis Orange	H-346	250-300	2.0 - 3.0	Flat	4	150 (Part # SE-276)	1.33	38	106
Hunter Orange	H-128	250	2.0 - 3.0	Matte	8	150 (Part # SE-276)	1.34	32	78
Island Green	H-353	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.43	40	93
It's A Boy	H-356	250-300	1.0 - 2.0	Matte	7	150 (Part # SE-276)	1.47	43	40

H Series Technical Data Sheet (TDS) Cont.

Colors	Item No.	Recommended Cure Temp (F°)†	Recommended Mil Thickness (mil)	Gloss Level*	Gloss Units*	Strainer Size (mesh)	Density (g/mL)	% Solids	Viscosity (cP)**
Jesse James Civil Defense Blue	H-401	250-300	1.0 - 2.0	Flat	2.3	150 (Part # SE-276)	1.39	32	70
Jesse James Cold War Grey	H-402	250-300	1.0 - 2.0	Matte	9.7	150 (Part # SE-276)	1.42	33	54
Jesse James Eastern Front Green	H-400	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.39	31	99
Kel-Tec® Navy Blue	H-127	250-300	1.0 - 2.0	Eggshell	16	150 (Part # SE-276)	1.43	33	32
Lemon Zest	H-354	250-300	1.0 - 2.0	Semi Gloss	41	150 (Part # SE-276)	1.42	42	113
Light Sand	H-142	250-300	1.0 - 2.0	Flat	6	150 (Part # SE-276)	1.45	34	65
MagPul® Flat Dark Earth	H-267	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.41	30	52
MagPul® Foliage Green	H-231	250-300	1.0 - 2.0	Flat	4	150 (Part # SE-276)	1.39	34	88
MagPul® O.D. Green	H-232	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.42	36	69
MagPul® Stealth Grey	H-188	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.41	32	39
Matte Armor Clear	H-301	250	0.25 - 0.75	Semi Gloss	58	325 (Part # SE-277)	1.26	25	9
McMillan® Tan	H-203	250-300	1.0 - 2.0	Matte	8	150 (Part # SE-276)	1.41	32	40
Midnight Blue	H-238	250-300	1.0 - 2.0	Satin	22	150 (Part # SE-276)	1.44	34	73
Midnight Bronze	H-294	250-300	1.0 - 2.0	Flat	2	100 (Part # SE-275)	1.41	33	44
Mil Spec Green	H-264	250-300	1.0 - 2.0	Matte	8	150 (Part # SE-276)	1.47	36	46
Mil Spec O.D. Green	H-240	250-300	1.0 - 2.0	Flat	1	150 (Part # SE-276)	1.42	32	68
Mojito	H-313	250-300	1.0 - 2.0	Matte	9	100 (Part # SE-275)	1.51	43	54
Mud Brown	H-225	250-300	1.0 - 2.0	Matte	7	150 (Part # SE-276)	1.45	35	51
MultiCam® Bright Green	H-343	250-300	1.0 - 2.0	Flat	6	150 (Part # SE-276)	1.46	39	136
MultiCam® Dark Brown	H-342	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.51	43	130
MultiCam® Dark Green	H-341	250-300	1.0 - 2.0	Flat	4	150 (Part # SE-276)	1.41	35	126
MultiCam® Dark Grey	H-345	250-300	1.0 - 2.0	Matte	10	150 (Part # SE-276)	1.46	40	56
MultiCam® Light Green	H-340	250-300	1.0 - 2.0	Matte	8	150 (Part # SE-276)	1.46	37	96
MultiCam® Olive	H-344	250-300	1.0 - 2.0	Flat	6	150 (Part # SE-276)	1.45	35	118
MultiCam® Pale Green	H-339	250-300	1.0 - 2.0	Flat	6	150 (Part # SE-276)	1.44	40	130
Northern Lights	H-315	250-300	1.0 - 2.0	Flat	1	100 (Part # SE-275)	1.51	42	50
Noveske Bazooka Green	H-189	250-300	1.0 - 2.0	Flat	5	150 (Part # SE-276)	1.41	33	34
Noveske Tiger Eye Brown	H-187	250-300	1.0 - 2.0	Flat	5	150 (Part # SE-276)	1.43	33	32
NRA Blue	H-171	250-300	1.0 - 2.0	Flat	4	150 (Part # SE-276)	1.39	35	67
O.D. Green	H-236	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.49	40	75
Parakeet Green	H-331	250-300	1.0 - 2.0	Matte	8	150 (Part # SE-276)	1.45	46	77
Patriot Brown	H-226	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.43	35	46
Periwinkle\$	H-357	250	1.0 - 2.0	Flat	5	150 (Part # SE-276)	1.43	39	50
Pink Champagne	H-311	250-300	1.0 - 2.0	Flat	4	100 (Part # SE-275)	1.37	33	121
Pink Sherbet	H-328	250-300	1.0 - 2.0	Matte	10	150 (Part # SE-276)	1.45	47	67
Platinum Grey\$	H-337	250-300	1.0 - 2.0	Flat	3	100 (Part # SE-275)	1.46	38	51
Plum Brown	H-298	250-300	1.0 - 2.0	Flat	5	150 (Part # SE-276)	1.42	32	70
Polar Blue	H-326	250-300	1.0 - 2.0	Flat	3	100 (Part # SE-275)	1.45	40	57
Prison Pink	H-141	250	2.0 - 3.0	Flat	3	150 (Part # SE-276)	1.36	35	73
Purplexed	H-332	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.48	44	55
Ral 8000	H-8000	250-300	1.0 - 2.0	Matte	8	150 (Part # SE-276)	1.41	32	39
Ridgeway Blue	H-220	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.45	38	69
Robin's Egg Blue	H-175	250-300	1.0 - 2.0	Eggshell	17	150 (Part # SE-276)	1.48	40	70
Rose Gold	H-327	250-300	1.0 - 2.0	Flat	6	100 (Part # SE-275)	1.41	37	135
Ruby Red	H-306	250-300	1.0 - 2.0	Eggshell	14	150 (Part # SE-276)	1.42	36	85
Sangria	H-348	250-300	1.0 - 2.0	Eggshell	17	150 (Part # SE-276)	1.42	36	90
Satin Aluminum	H-151	250-300	1.0 - 2.0	Eggshell	17	100 (Part # SE-275)	1.38	33	37
Satin Mag	H-147	250-300	1.0 - 2.0	Flat	3	100 (Part # SE-275)	1.37	27	47
Savage® Stainless	H-150	250-300	1.0 - 2.0	Flat	3	100 (Part # SE-275)	1.39	27	41
Sea Blue	H-172	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.49	37	60
Sedona	H-333	250-300	1.0 - 2.0	Flat	5	150 (Part # SE-276)	1.40	33	74
Shimmer Aluminum	H-158	250-300	1.0 - 2.0	Flat	4	100 (Part # SE-275)	1.38	29	75
Sig™ Dark Grey	H-210	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.45	34	44
Sig™ Pink	H-224	250-300	2.0 - 3.0	Matte	7	150 (Part # SE-276)	1.38	36	120
Sky Blue	H-169	250-300	1.0 - 2.0	Flat	5	150 (Part # SE-276)	1.42	36	87
Sniper Green	H-229	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.40	34	89
Sniper Grey	H-234	250-300	1.0 - 2.0	Flat	1	100 (Part # SE-275)	1.45	39	61
Snow White	H-136	250	2.0 - 3.0	Flat	5	150 (Part # SE-276)	1.55	45	136
Socom Blue	H-245	250-300	1.0 - 2.0	Matte	8	150 (Part # SE-276)	1.45	33	48
Springfield® FDE	H-305	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.41	36	57
Springfield® Grey	H-304	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.45	43	78
Squatch Green	H-316	250-300	1.0 - 2.0	Flat	1	100 (Part # SE-275)	1.51	40	49

H Series Technical Data Sheet (TDS) Cont.

Colors	Item No.	Recommended Cure Temp (F°) [†]	Recommended Mil Thickness (mil)	Gloss Level*	Gloss Units*	Strainer Size (mesh)	Density (g/mL)	% Solids	Viscosity (cP)**
Stainless	H-152	250-300	1.0 - 2.0	Flat	2	100 (Part # SE-275)	1.44	30	32
Steel Grey	H-139	250-300	1.0 - 2.0	Flat	3	150 (Part # SE-276)	1.44	33	53
Stone Grey	H-262	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.39	29	26
Stormtrooper White	H-297	250	2.0 - 3.0	High Gloss	87	150 (Part # SE-276)	1.62	48	60
Sunflower	H-317	250-300	2.0 - 3.0	Flat	4	100 (Part # SE-275)	1.42	36	72
Tactical Grey	H-227	250-300	1.0 - 2.0	Flat	2	100 (Part # SE-275)	1.46	35	74
Tequila Sunrise	H-309	250-300	1.0 - 2.0	Flat	2	100 (Part # SE-275)	1.49	40	44
Terra Cotta	H-325	250-300	1.0 - 2.0	Satin	23	150 (Part # SE-276)	1.41	43	80
Titanium	H-170	250-300	1.0 - 2.0	Flat	3	100 (Part # SE-275)	1.38	27	39
Troy® Coyote Tan	H-268	250-300	1.0 - 2.0	Flat	4	150 (Part # SE-276)	1.43	34	60
Tungsten	H-237	250-300	1.0 - 2.0	Flat	3	100 (Part # SE-275)	1.45	29	31
USMC Red	H-167	250-300	1.0 - 2.0	Satin	26	150 (Part # SE-276)	1.37	32	146
Vortex® Bronze	H-293	250-300	1.0 - 2.0	Flat	1	100 (Part # SE-275)	1.43	33	53
Wild Purple	H-197	250-300	2.0 - 3.0	Flat	3	150 (Part # SE-276)	1.47	40	87
Zombie Green	H-168	250-300	1.0 - 2.0	Flat	2	150 (Part # SE-276)	1.44	36	49

All data is based on the following conditions: 18:1 catalyst ratio, 1 mil dry film thickness, 15 minute ambient flash after application and prior to going into oven, 250°F cure for 2 hours.

*Gloss units and levels are measured at a 60° angle, 18:1 catalyst ratio, 1 - 2 mil dry film thickness, 15 minute ambient flash after application and prior to going into oven, 250°F cure for 2 hours. Adjustments to these conditions will yield different results. Gloss is affected by spray technique and quality of preparation and finish.

**Viscosity measured under ambient conditions (air temperature, relative humidity) at the time of manufacture.

†Recommended Cure Temperature: Cerakote® can be cured at the maximum Recommended Cure Temperature listed on the TDS and based on color and substrate. Curing between 180°F - 250°F is done for 2 hours. Curing at 300°F degrees is done for 1 hour. Please reference the Cerakote® Elite and H-Series Application Guide for additional cure schedule information.

‡Chemical Resistance Testing: Results refer to color change based on CIE76 formulation. Results range from:

- **Excellent:** ΔE change of <2.5
- **Good:** ΔE change of <3.0
- **Fair:** ΔE change of <3.5
- **Poor:** ΔE change of <4.0

□Maximum Temperature is the temperature to which the color or coating is stable.

†Testing parameters are as follows:

- **Hardness** or Pencil Hardness Tests are measured from softest to hardest as follows: 9B, 8B, 7B, 6B, 5B, 4B, 3B, 2B, B, HB, F, 2H, 3H, 4H, 5H, 6H, 7H, 8H, 9H. 9H is the hardest.
- **Adhesion** is measured on a scale of 0B, 1B, 2B, 3B, 4B, 5B, with 5B being the highest achievable rating.
- **Flexibility** or Conical Mandrel Bend: "100% Resistance" is the highest achievable rating and indicates that the coating did not crack or spall.
- **Impact Performance** is measured on a scale of 0 inch-lbs. to 160 inch-lbs., with 160 inch-lbs. being the highest achievable rating.

§ H-312 Frost, H-347 Copper, H-337 Platinum Grey, H-357 Periwinkle : require 20+ minute flash between stenciling.

All Cerakote coatings are VOC compliant under the EPA and have low to no VOC content. To find out the VOC content of an individual coating please contact sds@nicindustries.com for more information.

This information is accurate to the best of our knowledge, however, it shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Please feel free to email us at info@cerakote.com or call us at 1-866-774-7628 if you have any questions.

H Series Technical Data Sheet (TDS) Cont.

Colors	Item No.	Corrosion Resistance ASTM B117 (hours)	Coating Stability (F°) Max. Temp.	Color Stability (F°) Max. Temp.	Chemical Resistance [‡] (Common Solvents & Diesel)	UV Stability
A.I. Dark Earth	H-250	2000+	500+	350	Excellent	Good
Armor Black	H-190	2000+	500+	500+	Excellent	Good
Aztec Teal	H-349	2000+	500+	400	Excellent	Poor
Barrett® Bronze	H-259	2000+	500+	500+	Excellent	Good
Barrett® Brown	H-269	2000+	500+	400	Excellent	Good
Battleship Grey	H-213	2000+	500+	350	Excellent	Good
Bazooka Pink	H-244	2000+	500+	300	Excellent	Poor
Benelli® Sand	H-143	2000+	500+	350	Excellent	Good
Black Cherry	H-319	2000+	500+	450	Excellent	Good
Blood Orange §	H-322	2000+	500+	400	Excellent	Good
Blue Raspberry	H-329	2000+	500+	300	Excellent	Poor
Blue Titanium	H-185	2000+	500+	300	Excellent	Good
Bright Nickel	H-157	2000+	500+	350	Excellent	Good
Bright Purple	H-217	2000+	500+	250	Excellent	Poor
Bright White	H-140	2000+	500+	250	Excellent	Poor
Bull Shark Grey	H-214	2000+	500+	350	Excellent	Good
Burnt Bronze	H-148	2000+	500+	350	Fair	Good
Cadex Tan	H-308	2000+	500+	450	Excellent	Good
Charcoal Green	H-338	2000+	500+	400	Excellent	Fair
Chocolate Brown	H-258	2000+	500+	500+	Excellent	Good
Cobalt	H-112	2000+	500+	500+	Excellent	Good
Cobalt Kinetics™ Green	H-296	2000+	500+	350	Excellent	Good
Cobalt Kinetics™ Slate	H-295	2000+	500+	350	Excellent	Good
Combat Grey	H-130	2000+	500+	350	Excellent	Fair
Copper Brown	H-149	2000+	500+	350	Excellent	Good
Copper Suede	H-310	2000+	500+	400	Good	Good
Copper [§]	H-347	2000+	500+	500+	Excellent	Good
Corvette Yellow	H-144	2000+	500+	350	Excellent	Fair
Coyote Tan	H-235	2000+	500+	400	Excellent	Good
Crimson	H-221	2000+	500+	350	Excellent	Good
Crushed Orchid	H-314	2000+	500+	300	Excellent	Poor
Crushed Silver	H-255	2000+	500+	450	Excellent	Good
Desert Sage	H-247	2000+	500+	350	Excellent	Good
Desert Sand	H-199	2000+	500+	350	Excellent	Good
Desert Verde	H-256	2000+	500+	350	Excellent	Good
Electric Yellow	H-166	2000+	500+	300	Excellent	Fair
Electrical Barrier Coating	H-900	2000+	500+	250	Excellent	Poor
Federal Brown	H-212	2000+	500+	350	Excellent	Fair
Firehouse Red	H-216	2000+	500+	350	Excellent	Fair
Flat Dark Earth	H-265	2000+	500+	450	Excellent	Good
Forest Green	H-248	2000+	500+	350	Excellent	Good
Frost [§]	H-312	2000+	500+	300	Excellent	Poor
FS Brown Sand	H-30372	2000+	500+	350	Excellent	Good
FS Field Drab	H-30118	2000+	500+	350	Excellent	Good
FS Sabre Sand	H-33446	2000+	500+	350	Excellent	Good
FS Tan	H-20180	2000+	500+	350	Excellent	Good
Glock® FDE	H-261	2000+	500+	450	Excellent	Good
Glock® Grey	H-184	2000+	500+	450	Excellent	Good
Gloss Black	H-109	2000+	500+	500+	Excellent	Good
Gold	H-122	2000+	500+	350	Excellent	Fair
Graphite Black	H-146	2000+	500+	500+	Excellent	Good
Green Mamba	H-351	2000+	500+	300	Excellent	Fair
Gun Metal Grey	H-219	2000+	500+	350	Excellent	Good

H Series Technical Data Sheet (TDS) Cont.

Colors	Item No.	Corrosion Resistance ASTM B117 (hours)	Coating Stability (F°) Max. Temp.	Color Stability (F°) Max. Temp.	Chemical Resistance [‡] (Common Solvents & Diesel)	UV Stability
Habanero Red	H-318	2000+	500+	400	Excellent	Good
Hazel Green	H-204	2000+	500+	350	Excellent	Good
Hidden White	H-242	2000+	500+	250	Excellent	Fair
High Gloss Armor Clear	H-300	2000+	500+	350	Excellent	Fair
Highland Green	H-200	2000+	500+	350	Excellent	Good
Hi-Vis Orange	H-346	2000+	500+	350	Poor	Excellent
Hunter Orange	H-128	2000+	500+	250	Good	Excellent
Island Green	H-353	2000+	500+	300	Excellent	Poor
It's A Boy	H-356	2000+	500+	300	Excellent	Poor
Jesse James Civil Defense Blue	H-401	2000+	500+	300	Excellent	Poor
Jesse James Cold War Grey	H-402	2000+	500+	350	Excellent	Fair
Jesse James Eastern Front Green	H-400	2000+	500+	350	Excellent	Good
Kel-Tec® Navy Blue	H-127	2000+	500+	350	Excellent	Good
Lemon Zest	H-354	2000+	500+	350	Excellent	Fair
Light Sand	H-142	2000+	500+	350	Excellent	Good
MagPul® Flat Dark Earth	H-267	2000+	500+	350	Excellent	Good
MagPul® Foliage Green	H-231	2000+	500+	350	Excellent	Good
MagPul® O.D. Green	H-232	2000+	500+	450	Excellent	Good
MagPul® Stealth Grey	H-188	2000+	500+	400	Excellent	Excellent
Matte Armor Clear	H-301	2000+	500+	350	Excellent	Fair
McMillan® Tan	H-203	2000+	500+	350	Excellent	Good
Midnight Blue	H-238	2000+	500+	500+	Excellent	Good
Midnight Bronze	H-294	2000+	500+	500+	Excellent	Good
Mil Spec Green	H-264	2000+	500+	450	Excellent	Good
Mil Spec O.D. Green	H-240	2000+	500+	450	Excellent	Good
Mojito	H-313	2000+	500+	350	Excellent	Good
Mud Brown	H-225	2000+	500+	350	Excellent	Fair
MultiCam® Bright Green	H-343	2000+	500+	350	Excellent	Good
MultiCam® Dark Brown	H-342	2000+	500+	400	Excellent	Excellent
MultiCam® Dark Green	H-341	2000+	500+	350	Excellent	Good
MultiCam® Dark Grey	H-345	2000+	500+	350	Excellent	Good
MultiCam® Light Green	H-340	2000+	500+	350	Excellent	Good
MultiCam® Olive	H-344	2000+	500+	400	Excellent	Good
MultiCam® Pale Green	H-339	2000+	500+	350	Excellent	Good
Northern Lights	H-315	2000+	500+	350	Excellent	Fair
Noveske Bazooka Green	H-189	2000+	500+	350	Excellent	Good
Noveske Tiger Eye Brown	H-187	2000+	500+	350	Excellent	Good
NRA Blue	H-171	2000+	500+	300	Excellent	Fair
O.D. Green	H-236	2000+	500+	450	Excellent	Good
Parakeet Green	H-331	2000+	500+	350	Excellent	Poor
Patriot Brown	H-226	2000+	500+	450	Excellent	Good
Periwinkle ⁵	H-357	2000+	500+	300	Excellent	Poor
Pink Champagne	H-311	2000+	500+	350	Excellent	Good
Pink Sherbet	H-328	2000+	500+	350	Excellent	Poor
Platinum Grey ⁵	H-337	2000+	500+	450	Excellent	Good
Plum Brown	H-298	2000+	500+	500+	Excellent	Good
Polar Blue	H-326	2000+	500+	350	Excellent	Good
Prison Pink	H-141	2000+	500+	250	Excellent	Poor
Purplexed	H-332	2000+	500+	300	Excellent	Poor
Ral 8000	H-8000	2000+	500+	350	Excellent	Good
Ridgeway Blue	H-220	2000+	500+	300	Excellent	Fair
Robin's Egg Blue	H-175	2000+	500+	300	Excellent	Fair

H Series Technical Data Sheet (TDS) Cont.

Colors	Item No.	Corrosion Resistance ASTM B117 (hours)	Coating Stability (F°) Max. Temp.	Color Stability (F°) Max. Temp.	Chemical Resistance [‡] (Common Solvents & Diesel)	UV Stability
Rose Gold	H-327	2000+	500+	500+	Excellent	Poor
Ruby Red	H-306	2000+	500+	350	Excellent	Fair
Sangria	H-348	2000+	500+	350	Excellent	Fair
Satin Aluminum	H-151	2000+	500+	500+	Excellent	Fair
Satin Mag	H-147	2000+	500+	300	Excellent	Good
Savage® Stainless	H-150	2000+	500+	300	Excellent	Good
Sea Blue	H-172	2000+	500+	300	Excellent	Fair
Sedona	H-333	2000+	500+	350	Excellent	Excellent
Shimmer Aluminum	H-158	2000+	500+	350	Excellent	Good
Sig™ Dark Grey	H-210	2000+	500+	450	Excellent	Good
Sig™ Pink	H-224	2000+	500+	350	Excellent	Poor
Sky Blue	H-169	2000+	500+	300	Excellent	Poor
Sniper Green	H-229	2000+	500+	350	Excellent	Good
Sniper Grey	H-234	2000+	500+	450	Excellent	Good
Snow White	H-136	2000+	500+	250	Excellent	Poor
Socom Blue	H-245	2000+	500+	450	Excellent	Good
Springfield® FDE	H-305	2000+	500+	450	Excellent	Good
Springfield® Grey	H-304	2000+	500+	450	Excellent	Good
Squatch Green	H-316	2000+	500+	350	Excellent	Good
Stainless	H-152	2000+	500+	350	Excellent	Good
Steel Grey	H-139	2000+	500+	350	Excellent	Excellent
Stone Grey	H-262	2000+	500+	450	Excellent	Good
Stormtrooper White	H-297	2000+	500+	250	Excellent	Poor
Sunflower	H-317	2000+	500+	350	Excellent	Good
Tactical Grey	H-227	2000+	500+	400	Excellent	Good
Tequila Sunrise	H-309	2000+	500+	350	Good	Good
Terra Cotta	H-325	2000+	500+	400	Excellent	Fair
Titanium	H-170	2000+	500+	350	Excellent	Good
Troy® Coyote Tan	H-268	2000+	500+	350	Excellent	Good
Tungsten	H-237	1000+	500+	450	Excellent	Good
USMC Red	H-167	2000+	500+	350	Excellent	Fair
Vortex® Bronze	H-293	2000+	500+	500+	Excellent	Good
Wild Purple	H-197	2000+	500+	300	Excellent	Poor
Zombie Green	H-168	2000+	500+	350	Excellent	Fair

H Series Technical Data Sheet (TDS) Cont.

Part 2 Pg. 4

All data is based on the following conditions: 18:1 catalyst ratio, 1 mil dry film thickness, 15 minute ambient flash after application and prior to going into oven, 250°F cure for 2 hours.

***Gloss units and levels** are measured at a 60° angle, 18:1 catalyst ratio, 1 - 2 mil dry film thickness, 15 minute ambient flash after application and prior to going into oven, 250°F cure for 2 hours. Adjustments to these conditions will yield different results. Gloss is affected by spray technique and quality of preparation and finish.

****Viscosity** measured under ambient conditions (air temperature, relative humidity) at the time of manufacture.

†**Recommended Cure Temperature:** Cerakote® can be cured at the maximum Recommended Cure Temperature listed on the TDS and based on color and substrate. Curing between 180°F - 250°F is done for 2 hours. Curing at 300°F degrees is done for 1 hour. Please reference the Cerakote® Elite and H-Series Application Guide for additional cure schedule information.

‡**Chemical Resistance Testing:** Results refer to color change based on CIE76 formulation. Results range from:

- **Excellent:** ΔE change of <2.5
- **Good:** ΔE change of <3.0
- **Fair:** ΔE change of <3.5
- **Poor:** ΔE change of <4.0

□**Maximum Temperature** is the temperature to which the color or coating is stable.

†**Testing parameters** are as follows:

- **Hardness** or Pencil Hardness Tests are measured from softest to hardest as follows: 9B, 8B, 7B, 6B, 5B, 4B, 3B, 2B, B, HB, F, 2H, 3H, 4H, 5H, 6H, 7H, 8H, 9H. 9H is the hardest.
- **Adhesion** is measured on a scale of 0B, 1B, 2B, 3B, 4B, 5B, with 5B being the highest achievable rating.
- **Flexibility** or Conical Mandrel Bend: "100% Resistance" is the highest achievable rating and indicates that the coating did not crack or spall.
- **Impact Performance** is measured on a scale of 0 inch-lbs. to 160 inch-lbs., with 160 inch-lbs. being the highest achievable rating.

§ **H-312 Frost, H-347 Copper, H-337 Platinum Grey, H-357 Periwinkle : require 20+ minute flash between stenciling.**

All Cerakote coatings are VOC compliant under the EPA and have low to no VOC content. To find out the VOC content of an individual coating please contact sds@nicindustries.com for more information.

This information is accurate to the best of our knowledge, however, it shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Please feel free to email us at info@cerakote.com or call us at 1-866-774-7628 if you have any questions.

v.9/20/21

H Series Technical Data Sheet (TDS) Cont.

Colors	Item No.	Hardness [†] Gouge ASTM D3363	Hardness [†] Scratch ASTM D3363	Adhesion [†] (Crosscut Adhesion) ASTM D3359	Flexibility [†] (Conical Mandrel Bend) ASTM D522	Impact Performance [†] Direct ASTM D2794	Impact Performance [†] Indirect ASTM D2794	Theoretical Coverage per gal @ Recommended Mil Thickness (ft ²)
A.I. Dark Earth	H-250	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	482
Armor Black	H-190	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	495
Aztec Teal	H-349	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	479
Barrett® Bronze	H-259	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	514
Barrett® Brown	H-269	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	614
Battleship Grey	H-213	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	291
Bazooka Pink	H-244	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	519
Benelli® Sand	H-143	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	531
Black Cherry	H-319	9H	7H	5B	100% Resistance	160 in-lbs	160 in-lbs	580
Blood Orange §	H-322	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	715
Blue Raspberry	H-329	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	535
Blue Titanium	H-185	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	526
Bright Nickel	H-157	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	289
Bright Purple	H-217	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	298
Bright White	H-140	9H	8H	5B	100% Resistance	80 in-lbs	80 in-lbs	542
Bull Shark Grey	H-214	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	568
Burnt Bronze	H-148	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	552
Cadex Tan	H-308	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	609
Charcoal Green	H-338	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	450
Chocolate Brown	H-258	9H	8H	5B	100% Resistance	130 in-lbs	130 in-lbs	385
Cobalt	H-112	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	527
Cobalt Kinetics™ Green	H-296	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	542
Cobalt Kinetics™ Slate	H-295	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	540
Combat Grey	H-130	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	580
Copper Brown	H-149	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	542
Copper Suede	H-310	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	613
Copper [§]	H-347	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	622
Corvette Yellow	H-144	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	275
Coyote Tan	H-235	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	607
Crimson	H-221	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	521
Crushed Orchid	H-314	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	644
Crushed Silver	H-255	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	461
Desert Sage	H-247	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	482
Desert Sand	H-199	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	535
Desert Verde	H-256	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	488
Electric Yellow	H-166	8H	7H	5B	100% Resistance	160 in-lbs	160 in-lbs	291
Electrical Barrier Coating	H-900	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	272
Federal Brown	H-212	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	473
Firehouse Red	H-216	9H	8H	5B	100% Resistance	60 in-lbs	60 in-lbs	487
Flat Dark Earth	H-265	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	487
Forest Green	H-248	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	543
Frost [§]	H-312	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	558
FS Brown Sand	H-30372	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	494
FS Field Drab	H-30118	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	503
FS Sabre Sand	H-33446	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	498
FS Tan	H-20180	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	634
Glock® FDE	H-261	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	527
Glock® Grey	H-184	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	517
Gloss Black	H-109	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	686
Gold	H-122	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	474
Graphite Black	H-146	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	493
Green Mamba	H-351	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	689
Gun Metal Grey	H-219	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	573
Habanero Red	H-318	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	689
Hazel Green	H-204	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	508
Hidden White	H-242	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	302
High Gloss Armor Clear	H-300	6H	7H	5B	100% Resistance	160 in-lbs	160 in-lbs	1593
Highland Green	H-200	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	471
Hi-Vis Orange	H-346	8H	7H	5B	100% Resistance	160 in-lbs	160 in-lbs	305
Hunter Orange	H-128	8H	7H	5B	100% Resistance	160 in-lbs	160 in-lbs	254

H Series Technical Data Sheet (TDS) Cont.

Colors	Item No.	Hardness [†] Gouge ASTM D3363	Hardness [†] Scratch ASTM D3363	Adhesion [†] (Crosscut Adhesion) ASTM D3359	Flexibility [†] (Conical Mandrel Bend) ASTM D522	Impact Performance [†] Direct ASTM D2794	Impact Performance [†] Indirect ASTM D2794	Theoretical Coverage per gal @ Recommended Mil Thickness (ft ²)
Island Green	H-353	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	644
It's A Boy	H-356	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	686
Jesse James Civil Defense Blue	H-401	8H	7H	5B	100% Resistance	160 in-lbs	160 in-lbs	514
Jesse James Cold War Grey	H-402	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	528
Jesse James Eastern Front Green	H-400	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	504
Kel-Tec® Navy Blue	H-127	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	523
Lemon Zest	H-354	8H	7H	5B	100% Resistance	160 in-lbs	160 in-lbs	676
Light Sand	H-142	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	545
MagPul® Flat Dark Earth	H-267	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	468
MagPul® Foliage Green	H-231	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	519
MagPul® O.D. Green	H-232	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	525
MagPul® Stealth Grey	H-188	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	516
Matte Armor Clear	H-301	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	1625
McMillan® Tan	H-203	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	502
Midnight Blue	H-238	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	527
Midnight Bronze	H-294	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	525
Mil Spec Green	H-264	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	574
Mil Spec O.D. Green	H-240	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	519
Mojito	H-313	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	690
Mud Brown	H-225	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	555
MultiCam® Bright Green	H-343	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	624
MultiCam® Dark Brown	H-342	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	694
MultiCam® Dark Green	H-341	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	556
MultiCam® Dark Grey	H-345	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	645
MultiCam® Light Green	H-340	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	594
MultiCam® Olive	H-344	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	564
MultiCam® Pale Green	H-339	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	639
Northern Lights	H-315	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	673
Noveske Bazooka Green	H-189	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	534
Noveske Tiger Eye Brown	H-187	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	527
NRA Blue	H-171	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	512
O.D. Green	H-236	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	639
Parakeet Green	H-331	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	734
Patriot Brown	H-226	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	519
Periwinkleš	H-357	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	625
Pink Champagne	H-311	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	525
Pink Sherbet	H-328	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	749
Platinum Grey ⁵	H-337	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	603
Plum Brown	H-298	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	510
Polar Blue	H-326	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	637
Prison Pink	H-141	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	281
Purplexed	H-332	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	714
Ral 8000	H-8000	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	507
Ridgeway Blue	H-220	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	538
Robin's Egg Blue	H-175	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	645
Rose Gold	H-327	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	593
Ruby Red	H-306	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	579
Sangria	H-348	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	585
Satin Aluminum	H-151	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	534
Satin Mag	H-147	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	434
Savage® Stainless	H-150	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	436
Sea Blue	H-172	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	596
Sedona	H-333	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	527
Shimmer Aluminum	H-158	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	467
Sig™ Dark Grey	H-210	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	544
Sig™ Pink	H-224	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	285
Sky Blue	H-169	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	582
Sniper Green	H-229	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	551
Sniper Grey	H-234	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	624
Snow White	H-136	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	361

H Series Technical Data Sheet (TDS) Cont.

Colors	Item No.	Hardness [†] Gouge ASTM D3363	Hardness [†] Scratch ASTM D3363	Adhesion [†] (Crosscut Adhesion) ASTM D3359	Flexibility [†] (Conical Mandrel Bend) ASTM D522	Impact Performance [†] Direct ASTM D2794	Impact Performance [†] Indirect ASTM D2794	Theoretical Coverage per gal @ Recommended Mil Thickness (ft ²)
Socom Blue	H-245	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	535
Springfield® FDE	H-305	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	585
Springfield® Grey	H-304	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	686
Squatch Green	H-316	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	644
Stainless	H-152	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	466
Steel Grey	H-139	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	525
Stone Grey	H-262	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	458
Stormtrooper White	H-297	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	383
Sunflower	H-317	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	287
Tactical Grey	H-227	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	564
Tequila Sunrise	H-309	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	645
Terra Cotta	H-325	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	689
Titanium	H-170	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	435
Troy® Coyote Tan	H-268	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	576
Tungsten	H-237	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	471
USMC Red	H-167	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	519
Vortex® Bronze	H-293	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	527
Wild Purple	H-197	9H	8H	5B	100% Resistance	160 in-lbs	160 in-lbs	319
Zombie Green	H-168	9H	8H	5B	100% Resistance	120 in-lbs	120 in-lbs	568

All data is based on the following conditions: 18:1 catalyst ratio, 1 mil dry film thickness, 15 minute ambient flash after application and prior to going into oven, 250°F cure for 2 hours.

*Gloss units and levels are measured at a 60° angle, 18:1 catalyst ratio, 1 - 2 mil dry film thickness, 15 minute ambient flash after application and prior to going into oven, 250°F cure for 2 hours. Adjustments to these conditions will yield different results. Gloss is affected by spray technique and quality of preparation and finish.

**Viscosity measured under ambient conditions (air temperature, relative humidity) at the time of manufacture.

¶Recommended Cure Temperature: Cerakote® can be cured at the maximum Recommended Cure Temperature listed on the TDS and based on color and substrate. Curing between 180°F - 250°F is done for 2 hours. Curing at 300°F degrees is done for 1 hour. Please reference the Cerakote® Elite and H-Series Application Guide for additional cure schedule information.

‡Chemical Resistance Testing: Results refer to color change based on CIE76 formulation. Results range from:

- **Excellent:** ΔE change of <2.5
- **Good:** ΔE change of <3.0
- **Fair:** ΔE change of <3.5
- **Poor:** ΔE change of <4.0

□Maximum Temperature is the temperature to which the color or coating is stable.

†Testing parameters are as follows:

- **Hardness** or Pencil Hardness Tests are measured from softest to hardest as follows: 9B, 8B, 7B, 6B, 5B, 4B, 3B, 2B, B, HB, F, 2H, 3H, 4H, 5H, 6H, 7H, 8H, 9H. 9H is the hardest.
- **Adhesion** is measured on a scale of 0B, 1B, 2B, 3B, 4B, 5B, with 5B being the highest achievable rating.
- **Flexibility** or Conical Mandrel Bend: "100% Resistance" is the highest achievable rating and indicates that the coating did not crack or spall.
- **Impact Performance** is measured on a scale of 0 inch-lbs. to 160 inch-lbs., with 160 inch-lbs. being the highest achievable rating.

§ H-312 Frost, H-347 Copper, H-337 Platinum Grey, H-357 Periwinkle : require 20+ minute flash between stenciling.

All Cerakote coatings are VOC compliant under the EPA and have low to no VOC content. To find out the VOC content of an individual coating please contact sds@nicindustries.com for more information.

This information is accurate to the best of our knowledge, however, it shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Please feel free to email us at info@cerakote.com or call us at 1-866-774-7628 if you have any questions.